

SPECIFICATION

Revision:1.1

For Customer's Acceptance	
Approved by	Comment

	Signature	Date
Prepared by		
Checked by		
Approved by		

Contents

1	General Description	2
1.1	Features	2
1.2	Application	3
2	Outline Dimension	4
3	Electrical Characteristics	5
3.1	TFT-LCD Module	5
3.2	Back-Light Unit.....	5
4	TFT-LCM Interface Specification	7
5	Optical Specification.....	9
6	Environment Absolute Maximum Ratings	13
7	Reliability Test Items	10
8	Inspection Standard.....	11
9	Package	12
10	Precautions	13
10.1	Handling	13
10.2	Storage	13
10.3	Operation	14
10.4	Touch Panel Mounting Notes	14
10.5	Others	15
11	Records of Version	15

1 General Description

QD-TFT2802 is a transmissive type a-Si TFT-LCD (amorphous silicon thin film transistor liquid crystal display) module, which is composed of a TFT-LCD panel, a driver circuit a backlight unit, The panel size is 2.8inch and thresolution is 240x320. High image quality a-Si TFT LCD module. Partial-screen display function is available. Sleep and Stand-by modes are available for power saving.

1.1 Features

No	Item	Specification	Remark
1	Display Mode	Normally Black	
2	Screen Size	2.8inch (diagonal)	
3	Resolution	240XRGBX320	
4	Color Number	262K	
5	Color Arrangement	RGB-stripe	
6	Driver IC	ILI9341V	
7	Back Light	White LED*4	
8	Viewing Direction	12O'CLOCK	
9	Interface	MCU 8BIT/16BIT	
10	Surface Treatment	UV Cut	

1.2 Application

- ◆ Mobile phone.
- ◆ Portable multimedia device.

2 Outline Dimension

The mechanical detail is shown in Fig. 1 and summarized in Table 1 below.

Parameter	Specifications	Unit
Outline dimensions	50 (W) x69.2(H) x3.5+/-0.1(D) (LCM,no include FPC)	mm
Active area	43.2(W) x57.6(H)	mm
Resolution	240(H)RGBx 320(V) dots	-
Dot size	0.153(H) x0.153	mm
Module brightness	260	cd/m ²

3. Electrical Characteristics

3.1 TFT-LCD Module

Item	Symbo	Value			Unit	Notes
		Min	Typ	Max		
Supply Voltage for logic	Vcc	2.5	2.8	3.3	V	
	Vci	2.5	2.8	3.3		
TFT Gate ON Voltage	VGH *	11.5		19	V	
TFT Gate OFF Voltage	VGL	-15.5		-7	V	
Operating temperature	Top	-20		+70	°C	
Storage temperature	Tst	-30		+80	°C	

Ta=25°C

3.2 Back-Light Unit

Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Current	IF	--	60	80	mA	IF=80mA VF=3.2V
Forward voltage	VF	3.0	3.2	3.4	V	
Chroma	X	0.240		0.28		
	Y	0.250		0.29		
Brightness	L	4500			Cd/m2	
Uniformity	UBL	80			%	

- 4 LED
- The luminous intensity of LED is strongly dependent on the driving current.
- It is recommended the input of backlight to be constant current rather than constant voltage.

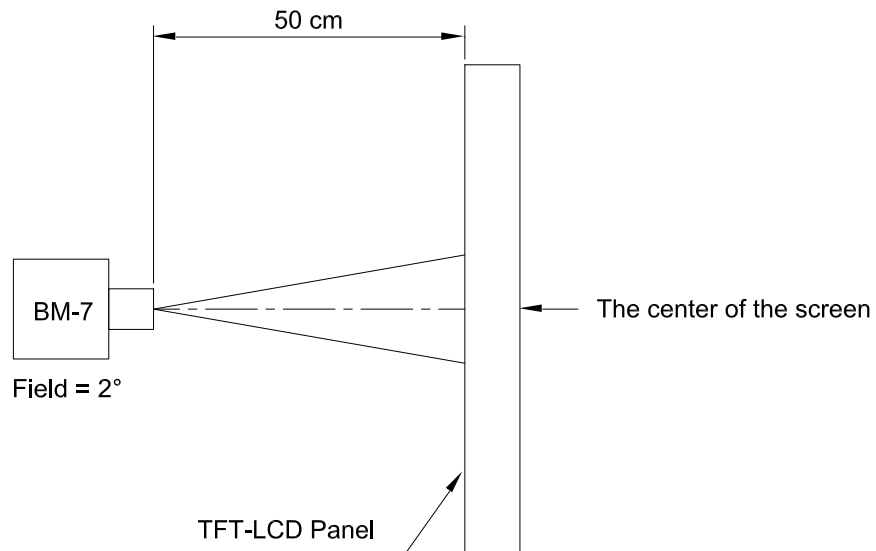
4 TFT-LCM Interface Specification

1	DB1	Data Bus
2	DB2	Data Bus
3	DB3	Data Bus
4	DB4	Data Bus
5	GND	Ground
6	VCC	Power supply input for LCM:2.8-3.3V
7	CS	Chip Selection
8	RS	Data Or Command Selection
9	WR	Write Enable
10	RD	Read Enable
11	IM0	Select the MCU interface mode
12	XL	X+
13	YU	Y+
14	XR	X-
15	YD	Y-
16	LED-A	Anode pin of backlight
17	LED-K1	Cathode pin OF backlight
18	LED-K2	Cathode pin OF backlight
19	LED-K3	Cathode pin OF backlight
20	LED-K4	Cathode pin OF backlight
21	NC	No Connective
22	DB5	Data Bus
23	DB10	Data Bus
24	DB11	Data Bus
25	DB12	Data Bus
26	DB13	Data Bus
27	DB14	Data Bus
28	DB15	Data Bus
29	DB16	Data Bus
30	DB17	Data Bus
31	RESET	Reset signal input Pin
32	VCC	Power supply input for LCM:2.8V
33	VCC	Power supply input for LCM:2.8V
34	GND	Ground
35	DB6	Data Bus
36	DB7	Data Bus
37	DB8	Data Bus

5. Optical Specification

Note 1: The brightness test equipment setup

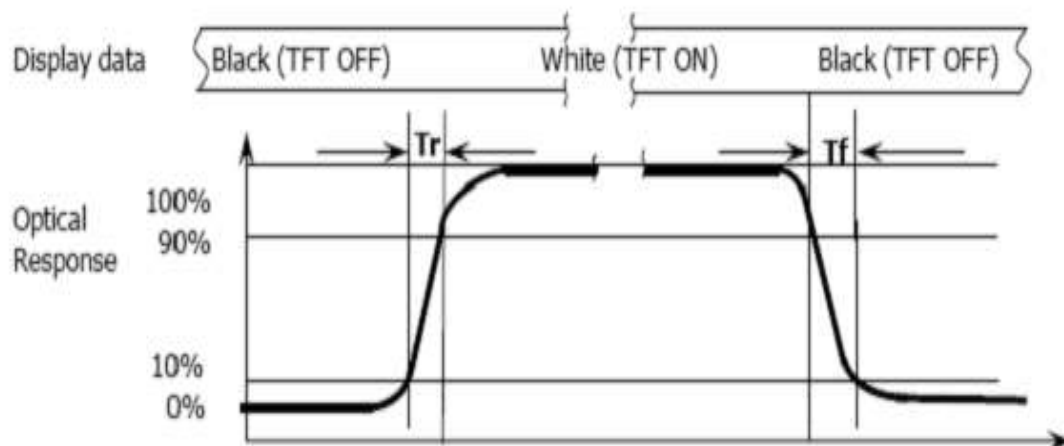
$I_B=60\text{mA}$, Field= 2° (As measuring “black” image, field= 2° is the best testing condition.)



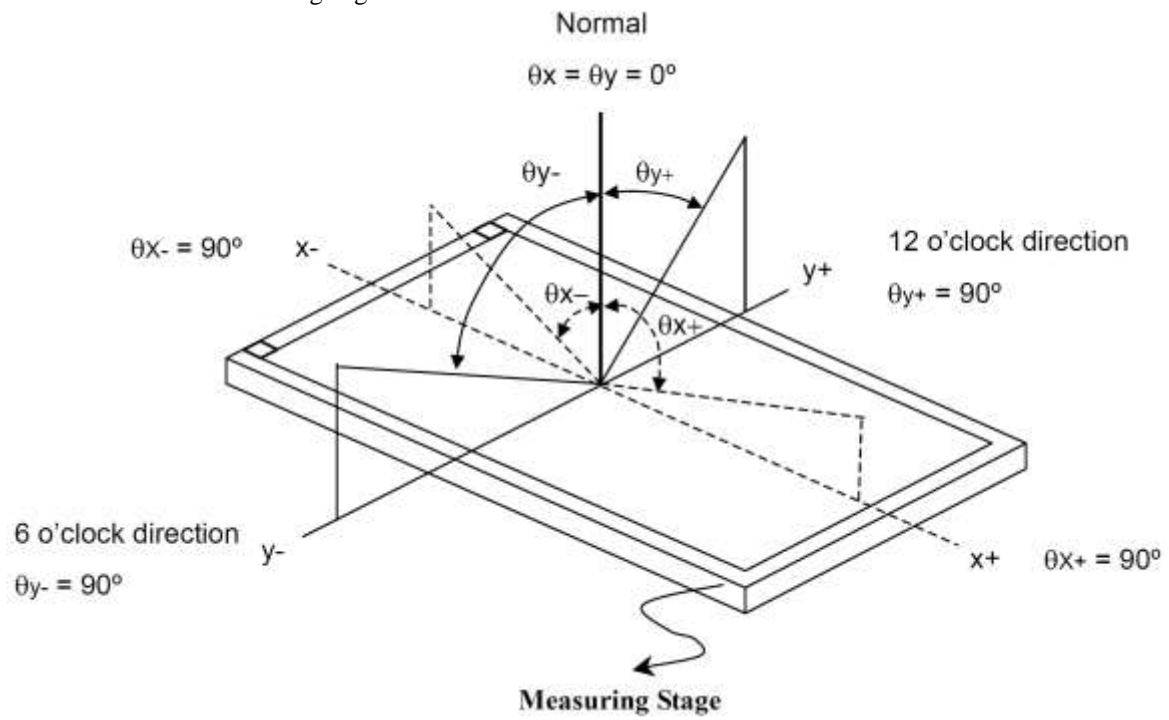
Note 2: Definition of contrast ratio (**C.R**)

$$\text{C.R} = \frac{\text{Brightness When LCD is at "White" State}}{\text{Brightness When LCD is at "Black" State}}$$

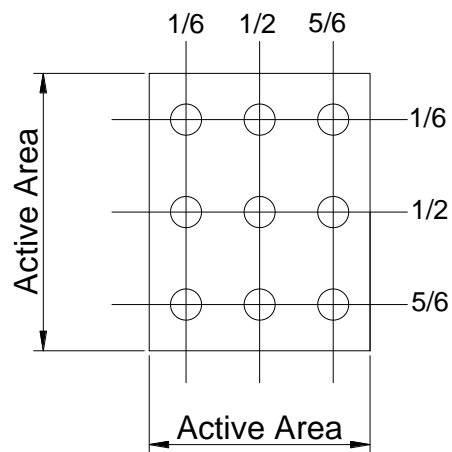
Note 3: Definition of response time



Note 4: Definition of viewing angle



Note 5: Definition of uniformity (**Un**)

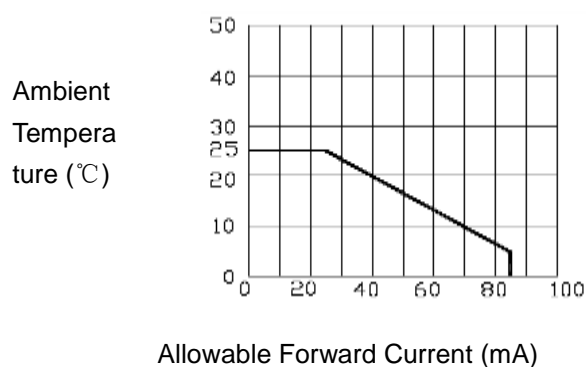


$$U_n = \frac{B_{\min}}{B_{\max}} \times 100\%$$

6 Environment Absolute Maximum Ratings

Item	Symbol	Min	Max	Unit	Remark
Operation temperature range	Top	-20	70	°C	Ambient
Storage temperature range	Tst	-30	80	°C	Ambient

- Corrosive gas environment is not acceptable.
- TFT-LCD color will change slightly depending on environment temperature. This phenomenon is reversible. Current reduction rate of LED backlight is according to the graph indicated below:



7 Reliability Test Items

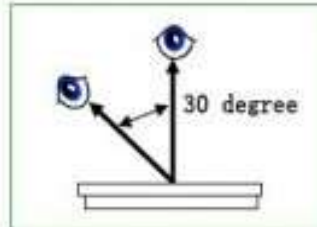
Test Item	Test Condition
High Temperature Operation	70°C for 24 hours
Low Temperature Operation	-20°C for 24 hours
High Temperature Storage	70°C for 24 hours
Low Temperature Storage	-40°C for 24 hours
High Temperature Operation Humidity Operation	50°C, 95%RH for 48 hours
Thermal Shock	-30°C storage one hour, rise to 70°C within 15s, high temperature one hour, drop to 30°C within 15s, circulate ten repeatedly
Vibration Test (No Operation)	Frequency: 10~55Hz Amplitude: 1.0mm Sweep Time: 11min Test Period: 6 Cycles for each direction of X, Y, Z
Static electricity test	Touch 6KV, air touch 10KV

8 Inspection Standard

This standard apply to TFT module specification.

1. Inspection condition:

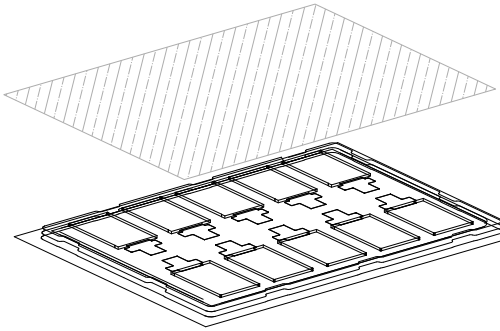
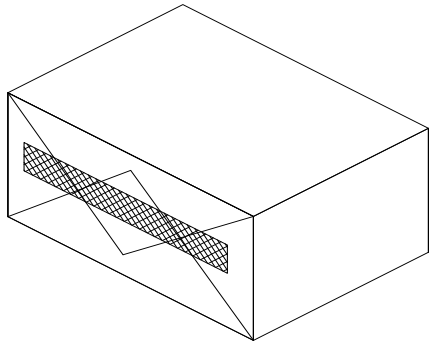
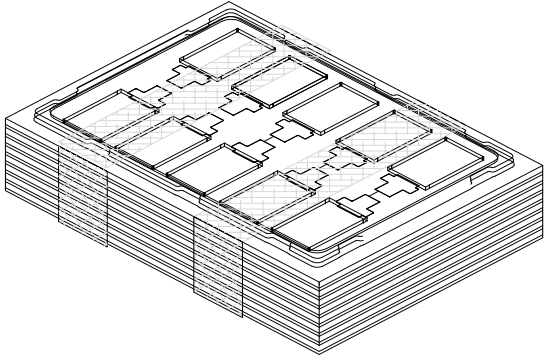
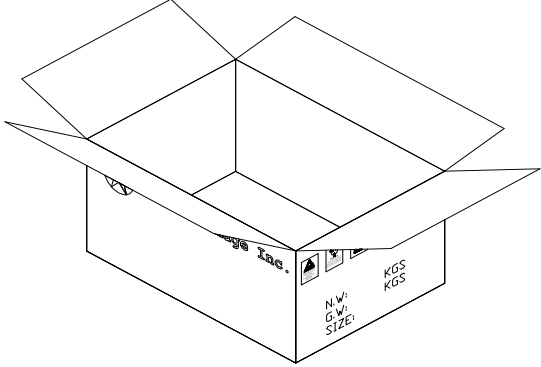
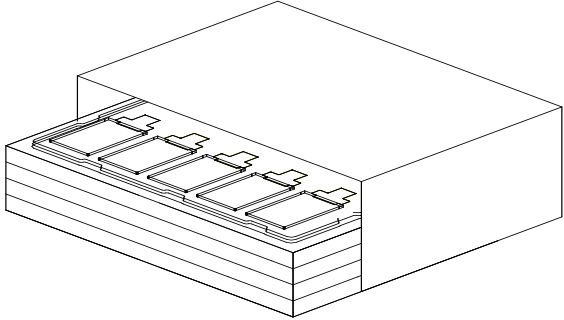
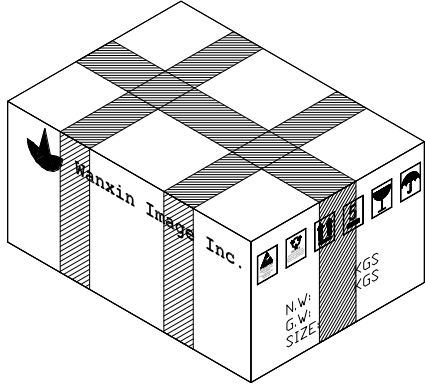
Under daylight lamp 20~40W, product distance inspector' eye 30cm.incline degree 30° .



2. Inspection standard

NO.	Item	Inspection standard	Rate															
2.1	Dot	<p>Case of Dot defect is below</p> <p>① Bright Dot (whit spot) : "0"</p> <p>② Dark Dot (black spot) : "0" (In case of Dark Dot on Main TFT LCD)</p> <p>- NG if there's full Dot defect.</p> <p>- Damaged less than the size of sub-pixel is not counted as defect</p> <p>- Dots darker than the size of sub-pixel are not defined as bright dot defect</p> <table><tr><th>area size (mm)</th><th>Acceptable number</th></tr><tr><td>$\Phi \leq 0.10$</td><td>ignore</td></tr><tr><td>$0.10 < \Phi \leq 0.15$</td><td>3</td></tr><tr><td>$0.15 < \Phi \leq 0.20$</td><td>2</td></tr><tr><td>$0.25 < \Phi \leq 0.25$</td><td>1</td></tr><tr><td>$0.25 < \Phi$</td><td>0</td></tr></table>	area size (mm)	Acceptable number	$\Phi \leq 0.10$	ignore	$0.10 < \Phi \leq 0.15$	3	$0.15 < \Phi \leq 0.20$	2	$0.25 < \Phi \leq 0.25$	1	$0.25 < \Phi$	0	minor			
area size (mm)	Acceptable number																	
$\Phi \leq 0.10$	ignore																	
$0.10 < \Phi \leq 0.15$	3																	
$0.15 < \Phi \leq 0.20$	2																	
$0.25 < \Phi \leq 0.25$	1																	
$0.25 < \Phi$	0																	
2.2	line	<table><tr><th colspan="2">Size (mm)</th><th>Acceptable number</th></tr><tr><td>ignore</td><td>$W \leq 0.03$</td><td>ignore</td></tr><tr><td>$L \leq 4.0$</td><td>$0.03 < W \leq 0.04$</td><td>2</td></tr><tr><td>$L \leq 4.0$</td><td>$0.04 < W \leq 0.05$</td><td>1</td></tr><tr><td></td><td>$0.05 < W$</td><td>Treat with dot non-conformance</td></tr></table>	Size (mm)		Acceptable number	ignore	$W \leq 0.03$	ignore	$L \leq 4.0$	$0.03 < W \leq 0.04$	2	$L \leq 4.0$	$0.04 < W \leq 0.05$	1		$0.05 < W$	Treat with dot non-conformance	
Size (mm)		Acceptable number																
ignore	$W \leq 0.03$	ignore																
$L \leq 4.0$	$0.03 < W \leq 0.04$	2																
$L \leq 4.0$	$0.04 < W \leq 0.05$	1																
	$0.05 < W$	Treat with dot non-conformance																

9 Package

<p>1</p> 	<p>4</p> 
<p>10 pcs per tray + 1 cover (EPE)</p>	<p>Packing bag</p>
<p>2</p> 	<p>5</p> 
<p>15 trays + 1 dummy tray = 150 ps</p>	<p>Putting bag into carton Protected by 2 pieces of cushion EPE sheet</p>
<p>3</p> 	<p>6</p> 
<p>Putting trays into anti-electrostatic bag</p>	<p>Packing carton with sealing tape Carton outline size: 400×295×145 (mm)</p>

10 Precautions

Please pay attentions to the followings as using the LCD module.

10.1 Handling

- (a) Do not apply strong mechanical stress like drop, shock or any force to LCD module. It may cause improper operation, even damage.
- (b) Because the polarizer is very fragile and easy to be damaged, do not hit, press or rub the display surface with hard materials.
- (c) Do not put heavy or hard material on the display surface, and do not stack LCD modules.
- (d) If the display surface is dirty, please wipe the surface softly with cotton swab or clean cloth.
- (e) Avoid using Ketone type materials (e.g. Acetone), Toluene, Ethyl acid or Methyl chloride to clean the display surface. It might damage the touch panel surface permanently. The recommended solvents are water and Isopropyl alcohol.
- (f) Wipe off water droplets or oil immediately.
- (g) Protect the LCD module from ESD. It will damage the LSI and the electronic circuit.
- (h) Do not touch the output pins directly with bare hands.
- (i) Do not disassemble the LCD module.
- (j) Do not lift the FPC of Touch Panel.

10.2 Storage

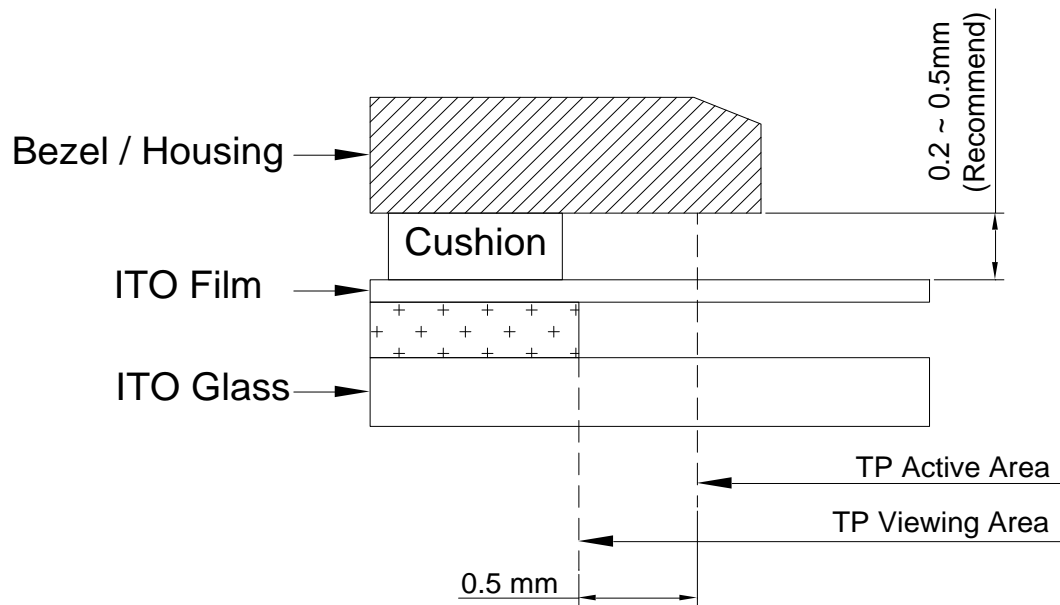
- (a) Do not leave the LCD modules in high temperature, especially in high humidity for a long time.
- (b) Do not expose the LCD modules to sunlight directly.
- (c) The liquid crystal is deteriorated by ultraviolet. Do not leave it in strong ultraviolet ray for a long time.
- (d) Avoid condensation of water. It may cause improper operation.
- (e) Please stack only up to the number stated on carton box for storage and transportation. Excessive weight will cause deformation and damage of carton box.

10.3Operation

- (a) When mounting or dismounting the LCD modules, turn the power off.
- (b) Protect the LCD modules from electric shock.
- (c) The Driver IC control algorithms stated above should always obeyed to avoid damaging the LSI and electronic circuit.
- (d) Be careful to avoid mixing up the polarity of power supply for backlight.
- (e) Absolute maximum rating specified above has to be always kept in any case. Exceeding it may cause non-recoverable damage of electronic components or, nevertheless, burning.
- (f) When a static image is displayed for a long time, remnant image is likely to occur.
- (g) Be sure to avoid bending the FPC to an acute shape, it might break FPC.
- (h) Most of the touch screens have air vent to equalize the inside air pressure to the outside one. The air vent must be open and liquid contact must be avoided as the liquid may be absorbed if the liquid is accumulated near the air vent.
- (i) For the fragility of ITO film, it should avoid to use too tapering pen as the input material.

10.4Touch Panel Mounting Notes

- (a) If a cushion is used between bezel/housing and film must be choose as free as enough to absorb the expansion and contraction to avoid the distortion of film.
- (b) The cushion must be placed out of the Viewing Area.
- (c) Bezel/Housing edge must be posited between Key Area and Viewing Area. The edge enters the Key Area may cause unexpected input if the gap is too narrow or foreign particles like dusts exist between Bezel/Housing and ITO film.
- (d) Mounting
example:



The corner part has conductivity. Do not touch any metal part after mounting.

10.5 Others

- If the liquid crystal leaks from the panel, it should be kept away from the eyes or mouth.
- For the fragility of polarizer, it is recommended to attach a transparent protective plate over the display surface.
- It is recommended to peel off the protection film on the polarizer slowly so that the electrostatic charge can be minimized.

11 Records of Version

Version	Revise Date	Page	Content
A	2018-04-04	All	New released